**13. INSTALL V-RIBBED BELT TENSIONER ASSEMBLY**

- (a) Install the V-ribbed belt tensioner with the bolt and nut.

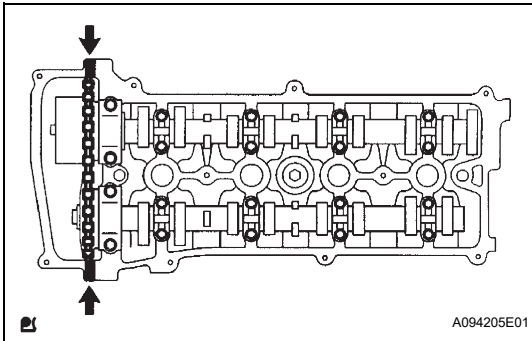
Torque: 59.5 N*m (607 kgf*cm, 44 ft.*lbf)

NOTICE:

Do not lift the engine more than necessary.

14. INSTALL CYLINDER HEAD COVER SUB-ASSEMBLY

- (a) Remove any old packing material from the contact surface.



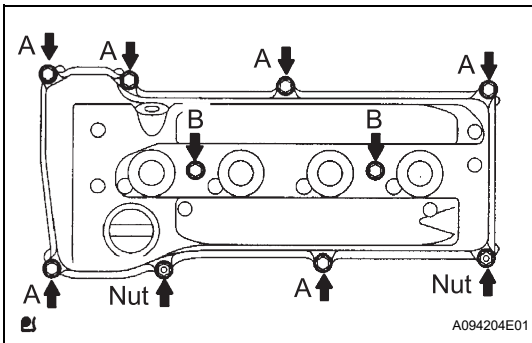
- (b) Apply seal packing to the 2 locations shown in the illustration.

Seal packing:

Toyota Genuine Seal Packing Black, Three Bond 1207B or equivalent

NOTICE:

- Remove any oil from the contact surface.
- Install the oil pan within 3 minutes of applying seal packing.
- Do not add engine oil for at least 2 hours after installing the oil pan.

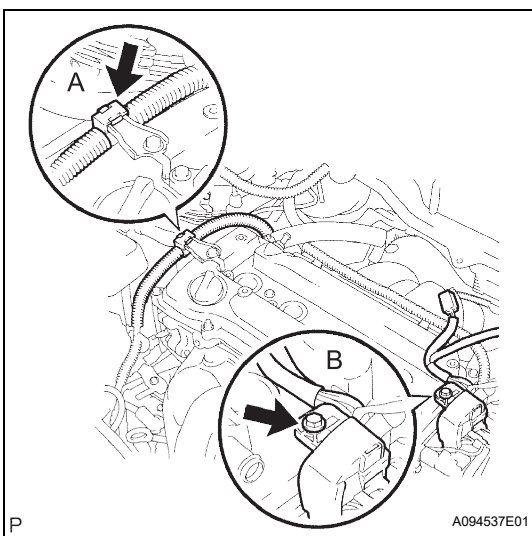


- (c) Install the cylinder head cover with the 8 bolts and 2 nuts.

Torque: 11 N*m (112 kgf*cm, 8 ft.*lbf) for bolt A

14 N*m (143 kgf*cm, 10 ft.*lbf) for bolt B

11 N*m (112 kgf*cm, 8 ft.*lbf) for nut



- (d) Install the engine wire with the bolt (labeled A).

Torque: 8.4 N*m (86 kgf*cm, 74 in.*lbf)

- (e) Connect the clamp of the engine wire (labeled B).